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STRENGTH OF MATERIALS LABORATORY

BANGLADESH UNIVERSITY OF ENGINEERING AND TECHNOLOGY (BUET)

TEST OF DEFORMED M.S. BARS (BDS ISO 6935-2:2016)

Sent by: Engr. Md. Maksudul Karim, General Manager (Plant)

Shahriar Steel Mills Ltd., Konapara, Jatrabari, Dhaka

Project:

BRTC No.: 1102-97526/CE/23-24; Dt. 6/8/2023

Ref.: Letter, Dt. 6/8/2023

Date of Test: 7/8/2023

Contractor/supplier:

Samples were received in UNSEALED condition.

[illegible]

BDS ISO 6935-2:2016 Weight Requirements, Nominal Area etc. (Table 2).

Conversion factor: $1.0 \text{ MPa} = 1.0 \text{ N/mm}^2 = 145 \text{ psi}$. Strengths are based on nominal area

*22mm dia. bar is not covered in BDS ISO 6935-2:2016. Its properties are derived following the principle used for other bar sizes. Actual diameter of bars are shown for informative purpose only. It's not a requirement of BDS ISO 6935-2:2016.

Actual diameter is the diameter of a perfectly round plain bar having same mass per unit length

BDS ISO 6935-2 Tensile Requirements for Common Steel Grades

Steel Grade	Yield Strength, R_{el} , MPa		Ductility Properties		
	Min.	Max.	R_m/R_{el} min.	Elongation, % (min.)	At R_m
B400C-R	400	--	1.15	14	7
B400CWR	400	--	1.15	14	7
B500C-R	500	--	1.15	14	7
B500CWR	500	--	1.15	14	7
B600C-R	600	--	1.15	10	7
B450DWR	450	1.25 R_{el} (min.)	1.15	--	7.5
B400DWR	450	1.3 R_{el} (min.)	1.25	17	8
B420DWR	420	1.3 R_{el} (min.)	1.25	16	8
B500DWR	500	1.3 R_{el} (min.)	1.25	13	8

Countersigned by:

Prof. Dr. Hasib Mohammed Ahsan, Test-in-Charge

Dept. of Civil Engng., BUET, Dhaka-1000, Bangladesh

07 August 2023

Test performed by:

Dr. Md. Shafiu Bari

Professor, Dept. of Civil Engng., BUET

Important Note: Samples as supplied to us have been tested. BRTC does not have any responsibility as to the representative character of the samples required to be tested. It is recommended that the samples are sent in a secure and sealed cover/package/container under the signature of a competent authority. In order to avoid fraudulent fabrication of test results, this report has been printed on a security paper. It is also recommended that the test results be collected by a duly authorized person.

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Nominal bar dia., mm	b	8	9	12	14	16	20	27	29	32	36	40
Nominal cross sectional area, sq.mm	28.3	50.3	78.5	113	154	201	314	380	491	616	804	1257 / 1964
Nominal mass per unit length	0.222	0.395	0.516	0.887	1.21	1.58	2.46	2.98	3.85	4.84	6.31	9.87
Permissible deviation, %	±8	±8	±6	±5	±5	±5	±5	±4	±4	±4	±4	±4

Actual diameter of bars are shown for informative purpose only. It is not a requirement of BDS ISO 6935-2:2016. Actual diameter is the diameter of a perfectly round plain bar having same mass per unit length.

BDS ISO 6935-2 Tensile Requirements for Common Steel Grades

Steel Grade	Yield Strength, R_{eH} , MPa		Ductility Properties
	Min.	Max.	
B400C-R	400	--	R_m/R_{eH} min. 1.15 Elongation, % (min.) 14 At R_m 7
B400CWR	400	--	1.15 14 7
B500C-R	500	--	1.15 14 7
B500CWR	500	--	1.15 14 7
B600C-R	600	--	1.15 10 7
B450CWR	450	1.25 R_{eH} (min.)	-- 7.5
B400DWR	400	1.3 R_{eH} (min.)	-- 7
B420DWR	420	1.3 R_{eH} (min.)	1.25 16 8
B500DWR	500	1.3 R_{eH} (min.)	1.25 13 8

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BDS ISO 6935-2:2016 Weight Requirements, Nominal Area etc. (Table 2).															
Nominal bar dia., mm	6	8	10	12	14	16	20	22*	25	28	32	40	50		
Nominal cross sectional area, sq.mm	28.3	50.3	78.5	113	154	201	314	380	491	616	804	1237	1964		
Nominal mass per unit length	0.222	0.396	0.616	0.887	1.21	1.58	2.46	2.98	3.85	4.84	6.31	9.87	15.42		
Permissible deviation, %	±8	±8	±6	±6	±5	±5	±5	±5	±4	±4	±4	±4	±4		

*22mm dia. bar is not covered in BDS ISO 6935-2:2016. Its properties are derived from the principle used for the other bar sizes

Actual diameter of bars are shown for informative purpose only. It is not a requirement of BDS ISO 6935-2:2016. Actual diameter is the diameter of a perfectly round plain bar having same mass per unit length.

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B500CWR	500	--	1,15	14	7
B600C-R	600	--	1,15	10	7
B450CWR	450	1,25 R_{eh} (min.)	1,15	--	7,5
B400DWR	400	1,3 R_{eh} (min.)	1,25	17	8
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B400C-CWR	400	--	1.15	14 7
B500C-R	500	--	1.15	14 7
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B600C-R	600	--	1.15	10 7
B450C-CWR	450	1.25 R_{el} (min.)	1.15	-- 7.5
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